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	Application No.	Applicant(s)	6. T T
	09/912,558	WEIMER ET AL.	
Notice of Allowability	Examiner	Art Unit	
	Thanhha Pham	2813	
The MAILING DATE of this communication apperall claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIOF the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this ap or other appropriate communication GHTS. This application is subject to	plication. If not included named will be mailed in due cou	ırse. <b>THIS</b>
1. X This communication is responsive to 07/26/2005 and interv	view dated 11/11/2005.		
2. X The allowed claim(s) is/are 13,14,16,17 and 42.			
<ol> <li>Acknowledgment is made of a claim for foreign priority un</li> <li>a) ☐ All b) ☐ Some* c) ☐ None of the:</li> </ol>			
<ol> <li>Certified copies of the priority documents have</li> </ol>	been received.		
<ol><li>Certified copies of the priority documents have</li></ol>	• • • • • • • • • • • • • • • • • • • •		
<ol><li>Copies of the certified copies of the priority do</li></ol>	cuments have been received in this	national stage application	i from the
International Bureau (PCT Rule 17.2(a)).			
* Certified copies not received:			
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		complying with the requir	ements
4. A SUBSTITUTE OATH OR DECLARATION must be submi			ICE OF
5. CORRECTED DRAWINGS (as "replacement sheets") mus	t be submitted.		
(a) including changes required by the Notice of Draftspers	on's Patent Drawing Review (PTO	-948) attached	
1)  hereto or 2)  to Paper No./Mail Date			
(b) including changes required by the attached Examiner's Paper No./Mail Date	s Amendment / Comment or in the C	Office action of	
Identifying indicia such as the application number (see 37 CFR 1, each sheet. Replacement sheet(s) should be labeled as such in the	.84(c)) should be written on the drawi he header according to 37 CFR 1.121(	ngs in the front (not the ba (d).	ck) of
6. DEPOSIT OF and/or INFORMATION about the deposit the deposit attached Examiner's comment regarding REQUIREMENT	sit of BIOLOGICAL MATERIAL I FOR THE DEPOSIT OF BIOLOGIC	must be submitted. Not CAL MATERIAL.	e the
Attachment(s)  1. Notice of References Cited (PTO-892)	5 \( \text{Notice of Informal F} \)	Patent Application (PTO-1	52)
2. Notice of References Cited (1 10-032)  2. Notice of Draftperson's Patent Drawing Review (PTO-948)	6. ☐ Interview Summary	•	- <b>-</b> ,
	Paper No./Mail Da	te	
<ol> <li>Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date</li> </ol>			
4. Examiner's Comment Regarding Requirement for Deposit of Biological Material	_	ent of Reasons for Allowa	ince
	9.		

## **EXAMINER'S AMENDMENT**

1. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Michael Weinstein on 11/11/2005.

The application has been amended as follows:

In claim 13,

line 6, after "the semiconductor substrate" insert – in a rapid thermal process chamber –

line 8, change "a rapid thermal process chamber" to – the rapid thermal process chamber –

line 9, change "the chamber" to – the rapid thermal process chamber – line 10, change "said chamber" to – the rapid thermal process chamber – line 11, change "said film" to – said stabilized dielectric film –

line 11, change "said process" to – said wet oxidation with steam process –

line 12, change "the chamber" to -- the rapid thermal process chamber -

line 15, after "said second temperature" insert – so that properties of the stabilized dielectric film are not adversely affected by the wet oxidation with steam process –

In claim 42,

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line 12, after "1 militorr" -- ,wherein the temperature for the wet oxidation with steam process is lower than the temperature for the densifying treatment so that properties of the stabilized dielectric film are not adversely affected by the wet oxidation with steam process –

Cancel claims 44-48

## Allowable Subject Matter

2. Claims 13-14, 16-17 and 42 are allowed.

The following is an examiner's statement of reasons for allowance: Recorded Prior Art fails to disclose or suggest the combination of the process steps of fabricating a semiconductor device as recited in the base claim 13 including: subjecting said stabilized dielectric film to a wet oxidation steam process in the rapid thermal process chamber at a second temperature to raise the oxygen content of said stabilized dielectric film, said steam being carried to the rapid thermal process chamber wherein the first and second temperature to the rapid thermal process chamber is from approximately about 450°C to about 1050°C, wherein said stabilized dielectric film is subjected to said wet oxidation with steam process for a duration of about 20 seconds to about 60 seconds, wherein the ratio of steam to other gases in the rapid thermal process chamber is in the range from about 0.1 to about 0.5 and the pressure of said rapid thermal process chamber is held at about atmospheric pressure, and wherein said first temperature is greater than said second temperature so that properties of the stabilized dielectric film are not adversely affected by the wet oxidation with steam

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process. Recorded Prior Art fails to disclose or suggest the combination of the process steps of fabricating a semiconductor device as recited in the base claim 42 including: subjecting the dielectric film to a wet oxidation steam process to raise the oxygen content of said dielectric film provided by heating a mixture of hydrogen and oxygen gases in a rapid thermal process chamber at a temperature greater than about 450°C, wherein said mixture is a ratio from 0.1 to approximately 0.80 of hydrogen gas to oxygen gas and combined in with said rapid thermal process chamber, said rapid thermal process chamber has a pressure of around 1 militorr, wherein the temperature for the wet oxidation with steam process is lower than the temperature for the densifying treatment so that properties of the stabilized dielectric film are not adversely affected by the wet oxidation with steam process.

- 3. Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."
- 4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Thanhha Pham whose telephone number is (571) 272-1696. The examiner can normally be reached on Monday and Thursday 9:00AM 9:30PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Carl Whitehead can be reached on (571) 272-1702. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Thanhha Pham Patent Examiner